

# WOOD BLOCKS

**Manufacturing/composition:**

Planed solid wood slats sorted according to quality, fixed and glued end-to-end using a "finger-jointing" machine, before being piled one on top of the other and glued together to provide the desired thickness (often 3 or 4 ply).

**Common dimensions:**

Common width (mm)	Common thickness (mm)	Common lengths (m)
63	76	max 6.00
72	86	
84	96	
96	110 or 115	

**Certification/label:**

The "**CTB LCA**" marking regulated by the FCBA, proves that the wood block manufacturing process adheres to the recommended standards.



The glues used are graded according to their ability to resist humidity.

**D4** glues are suitable for use in outdoor wood blocks.

**PEFC** certified timber on request



**Reference standards:**

**NF EN 942** "Joinery timber"  
**NF P23-305** "Timber windows"  
**DTU 36.2** "Indoor joinery"

**Key players:**

A list of companies regulated by the FCBA using the **CTB-LCA** quality mark is available online

**Applications:**

- Windows with metal covering (mixed joinery)
- Windows with thick waterproof paintwork
- Interior door frames
- Furniture

**High-quality products:**

MINCO® wood-aluminium mixed joinery  
 VELUX® roof windows  
 FCBA innovative joinery (Gold medal at Batimat 2013)  
 Office of the Courant d'Huchet nature reserve (Léon – 40)  
 The community of communes of Roquefort (40)  
 The PIVETEAU BOIS company offices